Closing The Loop

celesco



(An ISO 9001 and AS9100 RevD Company)

**Position Tranducers**,

SERVOCONTROLS Nanomotion Piezo motors, & Air Data sensors

### **Applications**

- Aerospace / Automotive Testing
- Government test facilities
- Gas Turbine power plants
- Car and truck manufacturers
- **Damper Industries** •
- Space Research Organizations •
- Motion Platforms & Entertainment
- Aerospace Structural Testing
- Medical Equipment Manufactures
- Precision mine detection
  - 160 series (360° rotation) Ranges up to 42.5 inches



**MLP Series** Ranges up to 6 inches



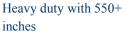
M150 (World's smallest P.T)





Ranges up to 1.5 inches

**PT9101** 



**S787 NUC Shutter** NUC Process for IR Cameras



PROUD : SERVOCONTROLS POSITION SENSOR SERVING IN MOM SPACE APPLICATION



Application : For Special deploy mechanism of Antenna and it's positioning for "Mangalayaana" space

SERVOCONTROLS AEROSPACE INDIA PVT LTD, BELGAUM PROUD VENDOR FOR ISRO in India ONGRATULATES ISRO FOR THEIR SUCCESSFUL BITER MISSION 24-09-2014



#### **Cable Extension Transducers, Principles of Operation:**

A Cable-Extension Transducer, sometimes also known as a string pot, a draw wire senor, a string encoder or a yo yo pot, is a device used to detect and measure linear position and velocity using a flexible cable and a spring -loaded spool. Simply mount the transducer's body to a fixed surface and attach the stainless steel cable to the movable object. As the object moves, the transducer produces an electrical signal that is proportional to the cable's linear extension or velocity. This signal can then be sent to a display, a PLC or data acquisition system.

#### **Types of Position Transducer:**

### 1. Linear Position Transducer



### 2. Cable Extension P.T



MT2X

### **3.** Rotary Position Transducer:



CH25

#### **MLP Series:**

MLP-12 MLP-25 MLP-50 MLP-75 MLP-100 MLP-125 MLP-150. Celesco's miniature MLP series linear potentiometers offer unrivaled performance in an amazingly small size . Though small, the MLP is environmentally robust (IP67), operates over a broad temperature range (-22° to 300°F) and is long lasting (>25 million cycles) .These features make our miniature MLP linear potentiometer the perfect solution for many applications including industrial, medical, automotive and motion control.

#### MT2 & MT3 series :

The MT2 and MT3 miniature series features a highly-tensioned heavy-duty measuring cable that was designed for the high-acceleration demands encountered in flight testing and automotive crash tests. The MT3A offers IP67 protection for testing applications in wet environments Output Signal Options: Voltage Divider (potentiometer) and Incremental Encoder. Measurement ranges available are 0-3", 0-9", 0-15" and 0-30"

#### **RT series :**

The RT9000 Series rotational transducer is similar to above with full stroke ranges starting at 0-90° up to 0-50 turns maximum. For ranges covered by this series, this series is more cost effective than above. Additionally, the RT9420 is available for applications requiring intrinsically safe (CSA) approvals. Environmental suitability: NEMA 6, IP68

The new SP3 stringpot has features to satisfy just about any taste.



What Measurement Ranges Are Available? Celesco currently offers full stroke ranges from as small as 0-2 inches and all the way up to 0-1700 inches (140 ft.) (42.5 meter)

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### Firstmark Position Tranducers & Standby Compass Calibrator (SCC)

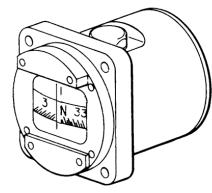
SCC



# *Providing the Ultimate Solutions in Precision Displacement Sensors*



### **Standby Compass Calibrator**



### These all-environment miniature displacement transducer are also referred to as draw wire transducers, string pots, string encoders, cable extension transducers, and yo yo pots. Complementary to LVDTs, encoders, linear potentiometers, and related displacement sensors,

- Firstmark Controls position transducers are noted for their small size, rugged performance, accuracy, flexible mounting, and easy installation
- "The Flexible Alternative to LVDTs and Linear Potentiometers" Linear, Rotary, Angular & 2D measurements

### Eliminates the Physical Rotation of the Aircraft by Setting a Dial

### **INTRODUCTION:**

The Standby Compass Calibrator is designed to permit accurate compensation of permanent magnetization errors and completion of the compass calibration card for an aircraft's standby compass without physically rotating the aircraft.

Standby compasses are now compensated by physical rotation of the aircraft, either on the ground or in the air. Use of the Standby Compass Calibrator eliminates the need for conventional airborne or ground swinging processes, allowing the standby compass to be compensated more rapidly and inexpensively.

### **PRINCIPLE OF OPERATION:**

The Standby Compass Calibrator performs two separate functions:

- 1. Cancels the Earth's field at the standby compass.
- 2. Adds a standard magnetic field which can be rotated to simulate aircraft heading which permits compass error to be determined without physical rotation of the aircraft.



**Quality Level Testing** 



Vehicle & Crash Testing



Flight data recorder



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### Servocontrols Nanomotion Piezoelectric actuators and shutters



### **Commercial & Defense Optronic Applications**

"In most optronic defense/security applications, structures must be lightweight and ultrastable. These state-of-the-art optronic devices need to operate/survive in various environmental conditions, including wide temperature excursions and severe vibration levels under atmospheric pressure or in a vacuum".

### Features :

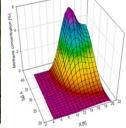
- Unlimited, direct drive travel linear and rotary
- Optimize SWaP
  - Smallest footprint with flexible packaging
  - Lightest weight
  - Most power efficient / high power density
- Quiet operation /No detectable noise
- Fast response times
- Built in holding / braking without power consumption
- Built in "clutch"
- No intrinsic magnetic field / No EMI







Methane Concentration (%)



Gimbals for small UAV's



#### Non Contact type Temposonics Position sensors for Ground Test Applications : Electromechanical Actuator

-Common Laser Range Finder -Laser Target Locating Module



Servo Actuators with Servo valve, Inbuilt Temposonic Position sensor and Load cell

**Target Acquisition** 



### High frequency Static & Dynamic fatigue testing



R - Series Position sensors





2/3/6 DOF Electro mechanical / Hydraulic Motion Platforms with payload 1 - 20 tons

E-mail: aerospace@servocontrolsindia.com

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SERVOCONTROLS

Pitot Probes and Air Data Sensors

### A trusted name in Aerospace & Defense industry for Air Data Sensors

sintec

#### Simtec has an extensive portfolio of Air Data products

Servocontrols Aerospace India and Simtec Buergel AG have entered into a Technical Partnership Agreement on Feb. 2017 to support the development of applications based on Simtec's Digital smart probe technology. Simtec Buergel AG develops, manufactures and sells air data systems. Among Simtec products are complete air data systems, air data computers, pitotstatic probes, multi-hole probes, AOA and AOS probes. ServoControls is the leader in India for

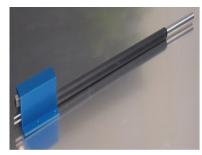








### ADP-5.5 Smart Air Data Boom

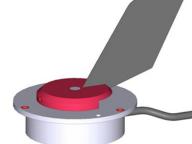


Heated Pitot-Static Probe HPS-1





Pitot-Static System PSS-8™ Low-cost pitot-static system for small UAVs



Smart Miniature Vane SMV-1



Product flying on tens of thousands of aircraft worldwide





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Closing The Loop						
Sl. No	<b>Customer Details</b>	<b>Product details</b>	Application	<b>Product images</b>		
1	Case New Holland construction equip- ment manufacturer	Position Transducer, model no: PT1DC-40-UP-M0P0- M6-SG. Various servo valves & servo actuators	To test various position travel movement In earth mover vehicles			
2	India Thermit # Kan- pur	Position Transducer, model no: PT420-0005-114-1120. Various servo valves & servo actuators	To test in Rail flash belt welding machine			
3	Tata Marcopolo # Dharwad	Position Transducer, Model No: PT1DC-20-UP-Z5-MC4- SG. Various servo valves & servo actuators	To measure the travels of hatrack deflection , clutch & brake travels			
4	Indira Dampers # Ranipet	Position Transducer, Model: RT8420-0R25-122-1110. Various servo valves & servo actuators	For testing gate position of damper			
5	Bhote Koshi Power Plant # Nepal	Position Transducer, Model No. PT9420.0350- 311-1230	To measure conveyer posi- tion measurement			
6	Adhunik Cement # kolkata	Linear Position Transducer, Model No. MLP-75	Roller press in between gap measurement	•		
7	Lear Automation # Pune	Position Transducer, Model No. PT1A-30-UP-1OK -MC4	Seat Position testing			
8	Krishak Bharati # Surat	Rotational Transducer, RT8420-0R25-122-1160	Diverter Damper is used in GT			



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SERVOCONTROLS Closing The Loop			Products supplied with application details			
Sl. No	Customer Details	<b>Product details</b>	Application	Product images		
9	Automotive Re- search Association of India # Pune	Position Transducers, Mod- el No: 161-2405H-ASU. Var- ious servo valves & servo actuators	For crush/deformation of occupant cabin wall dur- ing frontal crash / Pendu- lum Impact / rollover tests			
10	Indian Space Re- search Organiza- tion. ISRO # Bangalore	Position Transducer, model no: 173-0241-L2N, 150-0121 -L2N-2, 180-0803-LN. Vari- ous servo valves & servo ac- tuators				
11	HAL-ARDC Bangalore	Position Transducer, Model No : 174-0321-R3N-1. Vari- ous servo valves & servo ac- tuators	To measure aileron move- ment of trainer aircraft.	-		
12	Tata Motors # Pu- ne	Position Transducer, Model No: 161-2405-BSU. Various servo valves & servo actua- tors	For automotive crash test- ing			
13	Indian Institute of technology # Kanpur	Position Transducer, Model No : L020-00(Flexible, Rug- ged) & Mini Air data boom, Model: 100400	various position measure- ment and Total Pressure, Static Pressure, Angle of Attack, and Angle of Side- slip in experimental air- craft			
14	BAJAJ Auto Ltd. Pune	Position Transducer, model no: 174-176-0621-R3E	To measure clutch & brake travels	-		
15	NATIONAL AERO- SPACE LABORA- TORIES, BANGA- LORE	Position Transducer, model no: : 174-0321T & 174- 0321TR. Various servo valves & servo actuators	For structural testing	3		
16	HAL # Kanpur	Air data probe, Model No: 300364, Test fixture/ Adapter Model: 300653	To measure static & total pressure for Mid-Sized trainer Aircraft			
17	Aeronautical devel- opment Establish- ment # Bangalore	Mini Air data boom, Model No : 4512-01, Pitot static probe with heater Model No : 4207-01	Air data boom to measure angle of attack vane, angle of side slip vane, true air speed and temperature sensor for Small- and Mid -Sized Aircraft			

### (An ISO 9001 and AS9100 RevD Company)

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Closing The Loop



SERVOCONTROLS 100% EOU unit in 12 acres of land near Hattargi Belgaum Special economy Zone



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### SERVICING OF SERVO VALVES & ACTUATORS World Class Servo valve Repair, Assembly, Test Lab. All Brands, All Types, All Configurations

We Repair/ service Proportional, Servo Proportional & Servo valves. Abex, Atchely, Cincinnati, Dowty, Dyval, EMG, Herion, Hydromatic, Kawasaki, LHC, Moog, Star, Oilgear, Olsen, Parker, Pegauses, Plasser, Rexroth-Bosch, Schneider, Sopelem, Towler, TSS, Ultra, Vickers etc.

### SERVICING OF TEMPOSONIC SENSORS

We have dedicated Electronics lab with all necessary instrumentation and inventories for Servicing Temposonic position sensors.

### **TECHNICAL ALLIANCE PARTNERS**







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Firstma