

Exlar's development of unique actuator products began because of industry's call for a cleaner, more efficient and controllable alternative to hydraulic and pneumatic cylinders.



#### Selection of Rotary to Linear Converter

#### **Ball Screw Technology**

- Short service life
- Low shock resistance
- Unsuitable for "inverted" design

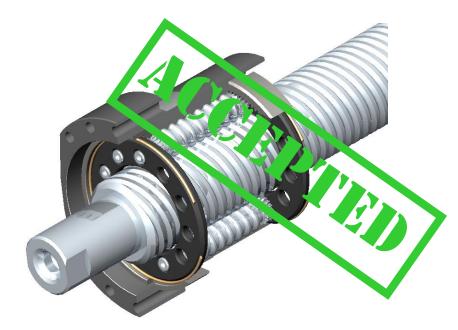
REEE

Tricky disassembly



#### Selection of Rotary to Linear Converter

# **Roller Screw Technology**



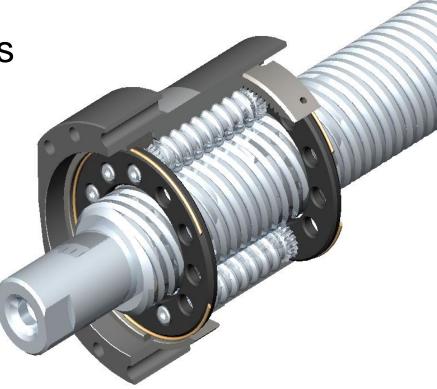
- Very long service life
- High shock resistance
- Allows "inverted" design
- Easy disassembly





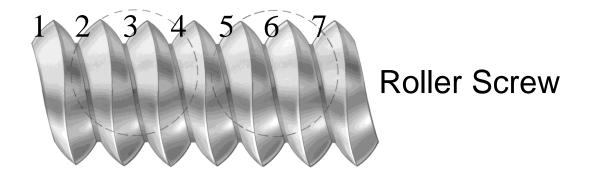
#### Why Roller Screw Technology?

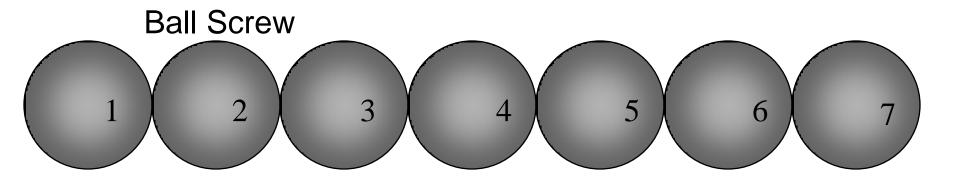
- Efficiency equal to ball screws
- Mechanically Stiff
- Shock Resistant
- Extremely Compact
- Allowed inverted design
- At least 15 times the travel life of equivalent size ball screw





**Roller Screw Advantages** 



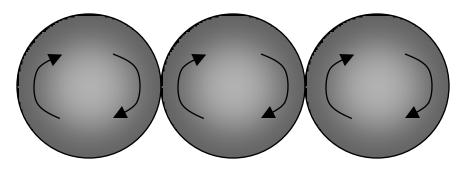


Much Less Space for Equal Contact Area



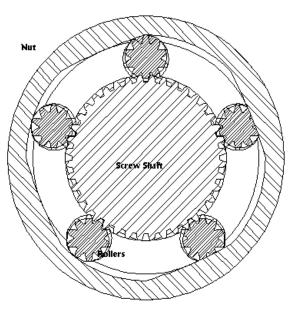
## **Roller Screw Advantages**

Adjacent balls within a ball screw have conflicting friction leading to heating and wear. The planetary design of a roller screw does not exhibit this problem.



Ball screw

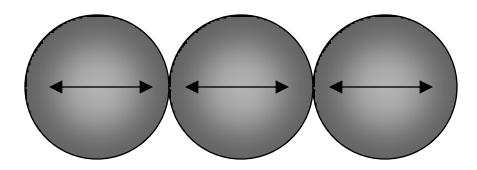
Roller screw





## **Roller Screw Advantages**

In a roller screw, the rollers are constrained by journals

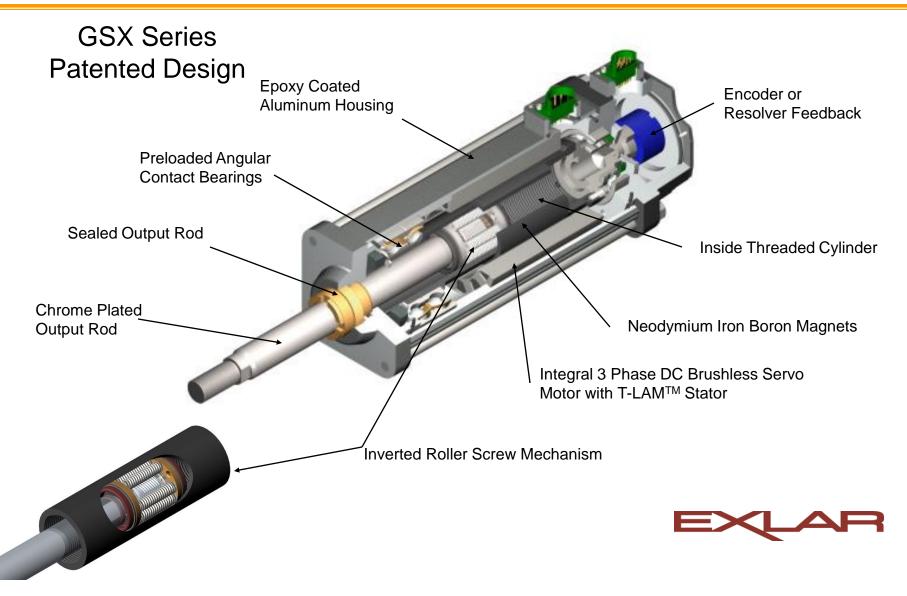


Ball screws are limited to 1000 RPM, as energy causes balls to vibrate and collide violently

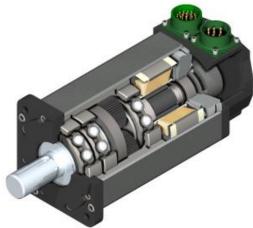




## **Result – Integrated Linear Actuator**



### **Rotary Motor Technology**







T-LAM<sup>™</sup> Segmented Lamination Technology

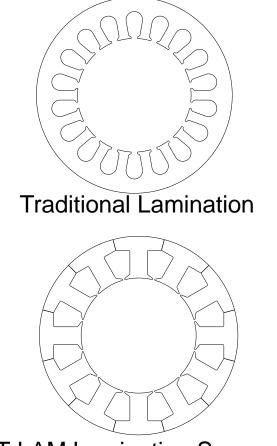


## **T-LAM<sup>™</sup> Motor Technology**

Developed T-LAM<sup>™</sup> segmented lamination motor technology.

30% more torque in equal space

20% more efficient than traditional brushless motors.

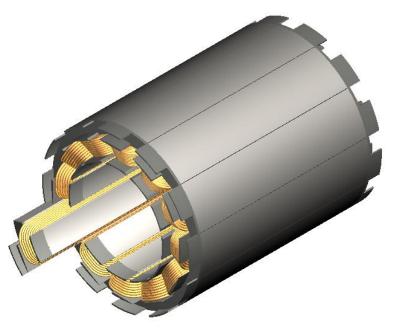


**T-LAM Lamination Segments** 



# **T-LAM Motor Technology**

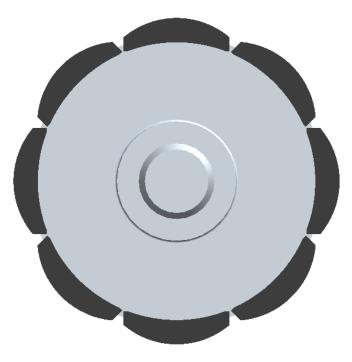
- Segmented "T" Shaped Lamination Design
- External "bobbin" wound straight stacks vs. inserted coils in skewed stack slots
- High slot fill, minimal endturns
- 3 Phase, w y e winding configuration
- Rynite lam caps, Nomex Slot insulation, Nomex interphase insulation
- Final assembly encapsulated in epoxy





# **T-LAM ARMATURE**

- 8 pole configuration
- Bread loaf shaped highcoercive neo-dymium iron boron magnets
- Low cogging torque (1 – 1.5%)
- Other pole counts possible, but not currently offered





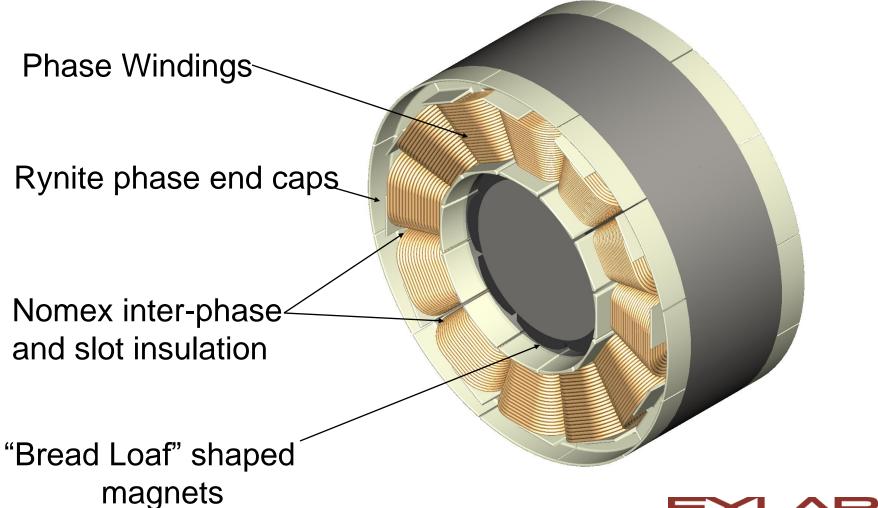
# **T-LAM Armature and Stator**

- Minimized end-turns
- Inter-phase insulation
- High slot fill
- Class 180(H), 460 volt insulation system in all UL recognized motors (115 Volt and above)





### **T-LAM Armature and Stator**





# **UL Recognition**

#### **Insulation System**

- Class 180(H), 460 Volt Insulation System
- UL Recognized H-1340 system from Loctite
- Exlar UL File number: E225465

 Applies to all T-LAM products designed to Operate on drives 115 VAC and above (up to 460 VAC)



# UL & CSA Recognized

- UL & CSA certification in progress for all four T-LAM product lines: GSX, SR, SLM & SLG
- UL 1004; CSA C22.2 No. 100-95 certifications
- Exlar UL File: E225288
- Consistent with Exlar's goal to accommodate OEM customers - broad UL/CSA recognition sought
- All standard, and many special/custom actuator and motor configurations per catalog model masks will be covered

